

Features & Benefits

- True 3-Phase Universal AC input
- Rugged Unit for Military Applications
- 90.8% Efficiency at Full Load
- Wide Input Voltage Range
- Built-in Active PFC Function
- Lightning Protection
- Charger for Lead-Acid Batteries (Flooded, GEL and AGM) and Li-Ion Batteries (Lithium Iron and Lithium Manganese)
- Internal ORing Diode
- Multiple Units in a Redundant or Parallel System
- Droop Current Sharing
- IP67 Sealed
- RS485 Communication
- Temperature Sensor
- Power Good Signal
- Input Under Voltage Protection
- Input/Output Over Voltage Protection
- Input Over Current Protection
- Short Circuit Protection
- Over Temperature Protection
- Reverse Battery Protection
- Two Units can be Mounted in 2U Height 19" Rack
- On/Off Switch
- LED Indicators
- Grounding Interface
- Forced Air Cooled

Compliance

Module is designed to meet:

- MIL-STD-1399B
- MIL-STD-461G
- MIL-STD-810G
- MIL-STD-1275E
- EN IEC 62368-1:2023
- EN 55011 / EN 55032
- EN 61000-3-x
- EN 61000-4-x

For details, see page Compliance.

Typical Applications

- Military/Defense Power Systems
- Armored Vehicles
- Land Platforms
- Marine Platforms
- Communications and Radar Systems

Product Ratings

V_{IN}	360–528 V _{LL_RMS} (Three-Phase)
V_{IN_NOM}	440 V _{LL_RMS}
V_{OUT}	28 V _{DC}
I_{OUT}	100 A
P_{OUT}	2800 W

Product Description

Battery Charger is an advanced single-phase AC-DC battery charger unit featuring active power factor correction (PFC). It effectively operates in both constant current (CC) and constant voltage (CV) modes, providing best-in-class regulation and dynamic performance.

Designed to guarantee high performance under extreme environmental conditions, the unit offers superior protection against external faults and disturbances while meeting major military standards. KOLT's innovative engineering has enabled a compact, high-efficiency converter design.



Size: 530.00 x 215.90 x 87.75 mm
(19"/2 form factor, 2U height)

Weight: 13 ± 0.5 kg

Electrical Characteristics

Input Characteristics					
Parameters	Notes & Conditions	Min	Typ	Max	Unit
Input Voltage		360	440	528	V _{LL_RMS}
Input Voltage (non-working)	Withstanding input voltage	-	-	595	V _{LL_RMS}
Input Frequency		57	60	63	Hz
Input Current THD	From half load to full load, nominal input voltage	2.7	-	5	%
No Load Input Power	Nominal input voltage	-	-	50	W
Inrush Current (peak)	Nominal input voltage	-	-	±2.5	A
Leakage Current to Ground	10% load, nominal input voltage	-	-	5	mA _{RMS}
AC Input Quiescent Current	When input switch is OFF	-	-	860	mA _{RMS}

Output Characteristics					
Parameters	Notes & Conditions	Min	Typ	Max	Unit
Output Voltage		-	28	-	V
Output Current		-	-	100	A
Output Power		-	-	2800	W
Output Ripple and Noise (pk-pk)	20 MHz Bandwidth	-	-	400	mV
Line Regulation	Over the full range of line input voltage	-	±0.1	-	V
Load Regulation	From 10% load to full load, nominal input voltage	-	±0.1	-	V
Battery Output Leakage Current	When input switch is OFF	-	-	5	mA

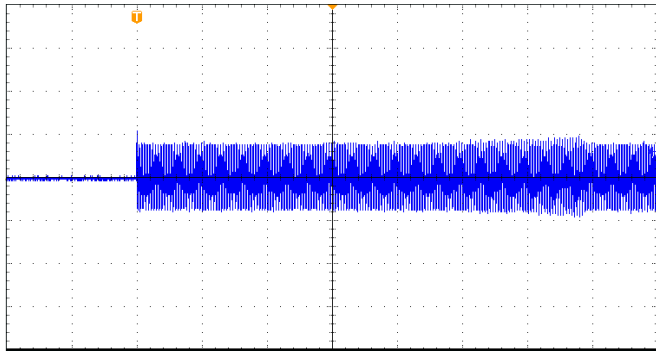
General Characteristics					
Parameters	Notes & Conditions	Min	Typ	Max	Unit
Efficiency	From half load to full load, nominal input voltage	90.2	-	90.8	%
Power Factor	From half load to full load, nominal input voltage	0.96	-	0.99	-
Soft-Start Time		-	1	-	s
Hold-up Time		10	12	-	ms
Weight		-	-	13	kg
Cooling	Forced air by temperature-controlled fans				
Built-in Test Feature	DC OK, Remote Error Sensing				

Protections					
Parameters	Notes & Conditions	Min	Typ	Max	Unit
Input Under Voltage Protection	When the voltage returns within the normal limits, unit resumes operation automatically	355	360	365	V _{RMS}
Input Over Voltage Protection		520	528	536	V _{RMS}
Output Over Current Protection	Fully electronic against over-load	-	130	-	A
Output Over Voltage Protection	-	-	32.4	-	V
Input Over Current Protection	Auto-retry				
Output Short Circuit Protection	Fully electronic against over-load and continuous short-circuit conditions				
Over Temperature Protection	Automatically resumes operation when temperature decreases				
Battery	Prevention of battery discharge when charger is off				
	Reverse polarity protection				

Isolation Characteristics					
Parameters	Notes & Conditions	Min	Typ	Max	Unit
Insulation Resistance	Input to Case	-	>100	-	MΩ
	Output to Case	-	>100	-	MΩ
Isolation Voltage	Input to Output	-	-	750	V _{DC}
	Input to Case	-	-	750	V _{DC}
	Output to Case	-	-	750	V _{DC}

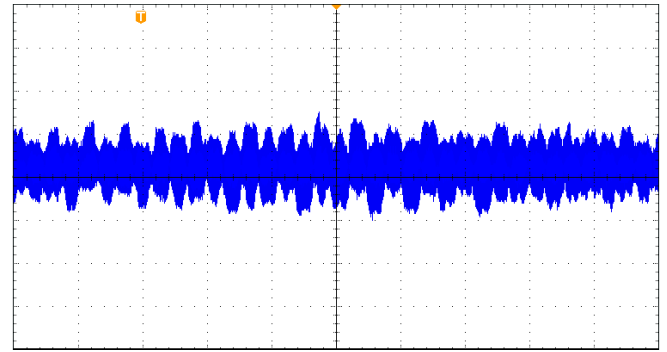
Environmental Characteristics						
Parameters	Standard	Min	Typ	Max	Unit	Status
Operational Temperature	MIL-STD-810G_CHG-1 Method 501.6/502.6 Procedure II	-32	-	+50	°C	Passed
Storage / Transport Temperature	MIL-STD-810G_CHG-1 Method 501.6/502.6 Procedure I	-40	-	+63	°C	Passed
Operational Low Pressure	MIL-STD-810G_CHG-1 Method 500.6 Procedure II	-	-	3000	m	Similarity*
Storage / Transport Low Pressure	MIL-STD-810G_CHG-1 Method 500.6 Procedure I	-	-	4500	m	Designed to Meet
Parameters	Standard	Waveform	Peak Value	Pulse Duration	Axis	Status
Shock	MIL-STD-810G_CHG-1 Method 516.7 Procedure I	Sawtooth	20g	11 ms	±X, ±Y, ±Z	Similarity*
		Half-Sine	10g	11 ms	±X, ±Y, ±Z	Similarity*
Parameters	Standard	Category	Figure	Platform	Vehicle	Status
Vibration	MIL-STD-810G_CHG-1 Method 514.7 Procedure I	Category 4	514.7C-2	Secured Cargo	Truck Transportation and Composite Wheeled Vehicles	Similarity*
		Category 8	514.7C-8	Aircraft	Propeller	Similarity*
		Category 11	514.7C-11	Railroad	Train	Similarity*
		Category 20	514.7C-4	Ground	Wheeled Vehicles	Similarity*
		Category 21	514.7D-9	Watercraft	Marine Vehicles	Similarity*
Parameters	Standard	Condition				Status
Salt Fog	MIL-STD-810G_CHG-1 Method 509.6	24 hours spray, 24 hours dry, applied 2 times				Designed to Meet
Sand and Dust	MIL-STD-810G_CHG-1 Method 510.6 Procedure I/II	<150 µm Dust 150-850 µm Sand				Similarity*
Fungus	MIL-STD-810G_CHG-1 Method 508.7	Analysis of the degree of inertness to fungus growth of the components.				Analysis
Solar Radiation	MIL-STD-810G_CHG-1 Method 505.6 Procedure I	A2				Designed to Meet
Humidity	MIL-STD-810G_CHG-1 Method 507.6 Procedure II	≥ %95 Relative @30°C				Similarity*
Impermeability	IP67	Tested by immersion in 1 m water for 30 minutes				Passed
Parameters	Standard	Test				Status
EMI/EMC	MIL-STD-461G Ground Army	CE102	CS101 CS114 CS115 CS116 CS118	RE102	RS103	Similarity*

* Verified on similar unit. Both units consist of identical converter modules.



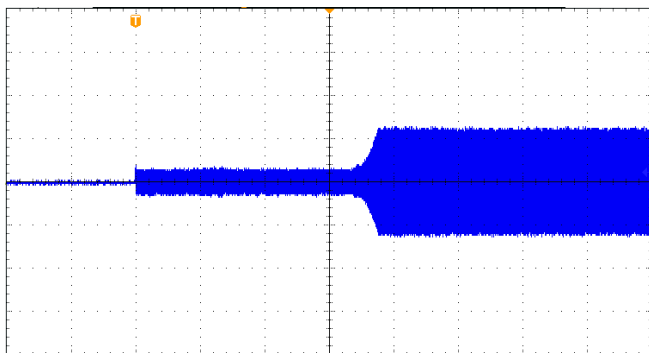
Input current (navy blue) (2 A/div) Time base: 400 ms/div

Figure 1. Inrush current at nominal input voltage



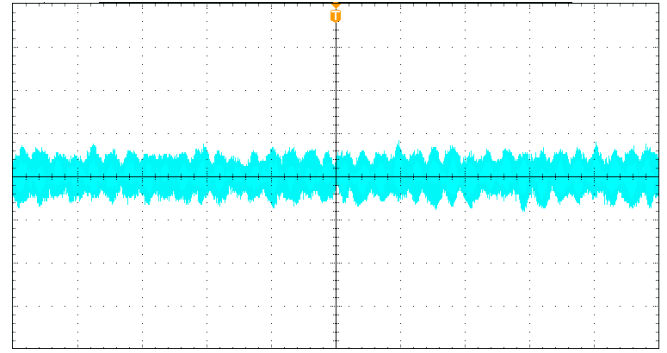
Leakage current (navy blue) (10 mA/div) Time base: 20 ms/div

Figure 4. Leakage current to ground at nominal input voltage and 10% load current



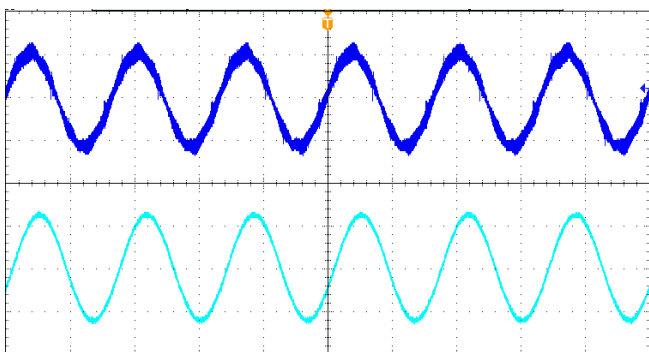
Input current (navy blue) (5 A/div) Time base: 2 s/div

Figure 2. Input current for inrush and start-up stages at nominal input voltage



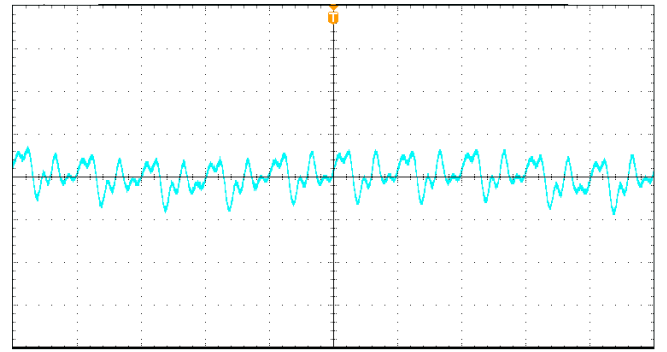
Output voltage (blue) (200 mV/div) Time base: 10 ms/div

Figure 5. Output voltage ripple at nominal input voltage and rated load current (AC Coupled), Bandwidth: 20 MHz



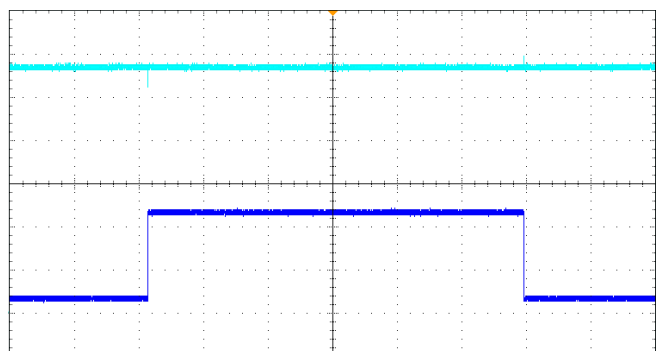
Input current (navy blue) (5 A/div) Time base: 10 ms/div
Input voltage (blue) (500 V/div)

Figure 3. Typical input voltage and current waveforms at rated load current



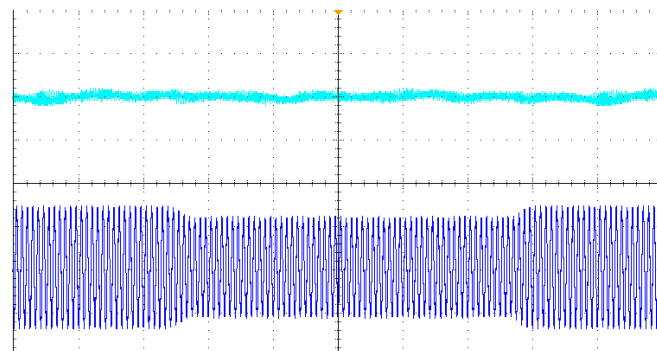
Output voltage (blue) (100 mV/div) Time base: 10 μs/div

Figure 6. Zoomed in view of output voltage ripple at nominal input voltage and rated load current (AC Coupled), Bandwidth: 20 MHz



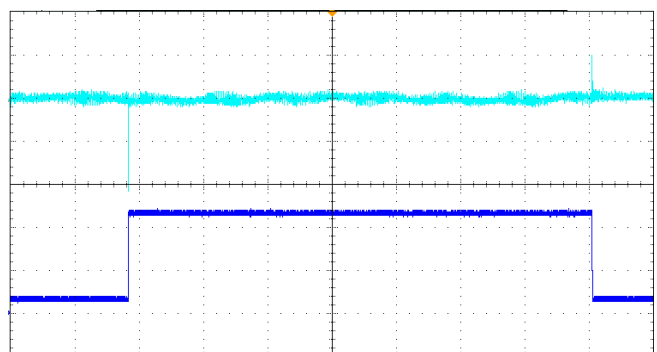
Output voltage (blue) (5 V/div) Time base: 200 ms/div
Output current (navy blue) (50 A/div)

Figure 7. Load transient response: from 10% to 100% and back to 10% at nominal output voltage (DC Coupled)



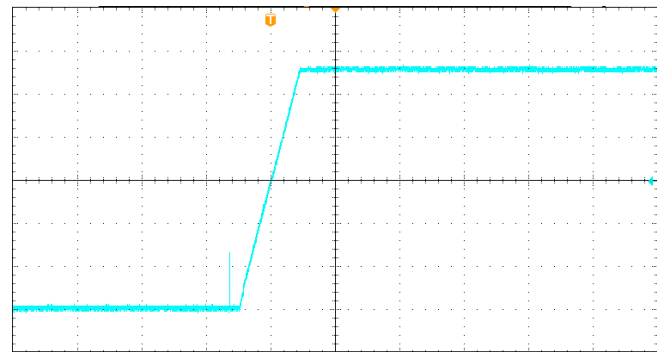
Output voltage (blue) (1 V/div) Time base: 200 ms/div
Input voltage (navy blue) (500 V/div)

Figure 10. Zoomed in view of line transient response: from 485 V_{LL_RMS} to 395 V_{LL_RMS} and back to 485 V_{LL_RMS} at nominal output voltage (AC Coupled)



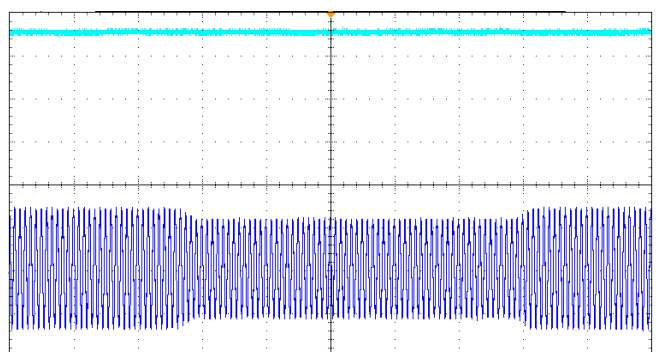
Output voltage (blue) (2 V/div) Time base: 200 ms/div
Output current (navy blue) (50 A/div)

Figure 8. Zoomed in view of load transient response: from 10% to 100% and back to 10% at nominal output voltage (AC Coupled)



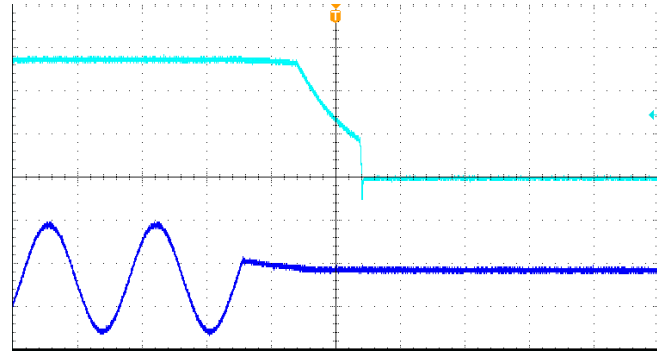
Output voltage (blue) (5 V/div) Time base: 1 s/div

Figure 11. Start-up waveform at rated load current and nominal output voltage



Output voltage (blue) (5 V/div) Time base: 200 ms/div
Input voltage (navy blue) (500 V/div)

Figure 9. Line transient response: from 485 V_{LL_RMS} to 395 V_{LL_RMS} and back to 485 V_{LL_RMS} at nominal output voltage (DC Coupled)



Output voltage (blue) (10 V/div) Time base: 10 ms/div
Input voltage (navy blue) (200 V/div)

Figure 12. Hold-up waveform at rated load current and nominal output voltage

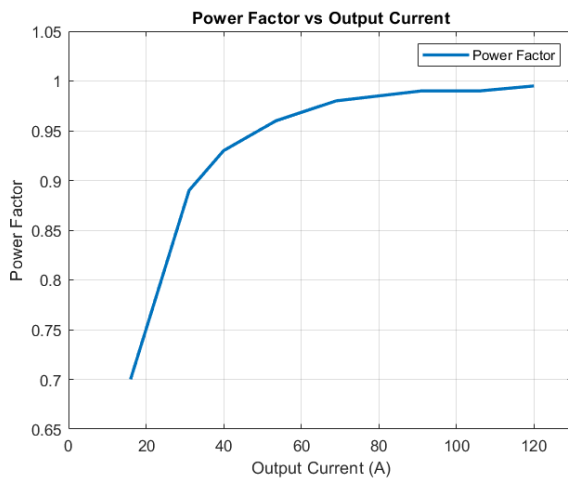


Figure 13. Power factor versus output current at nominal input voltage

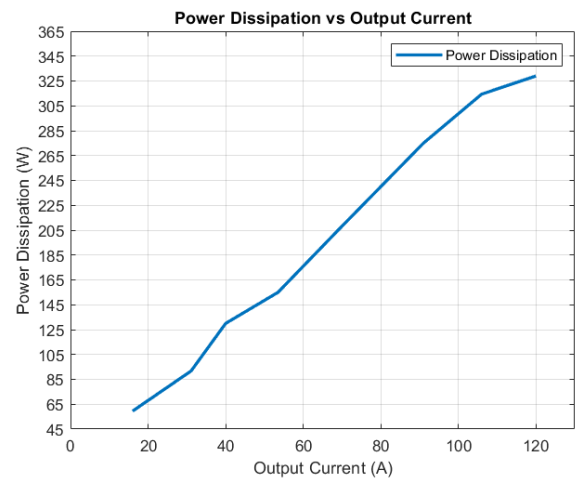


Figure 15. Power dissipation versus output current at nominal input voltage

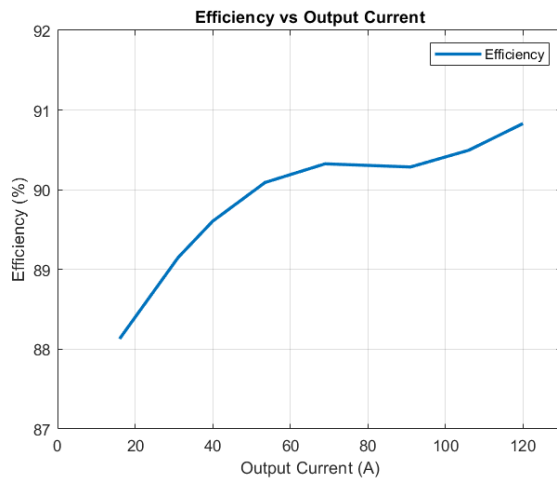


Figure 14. Efficiency versus output current at nominal input voltage

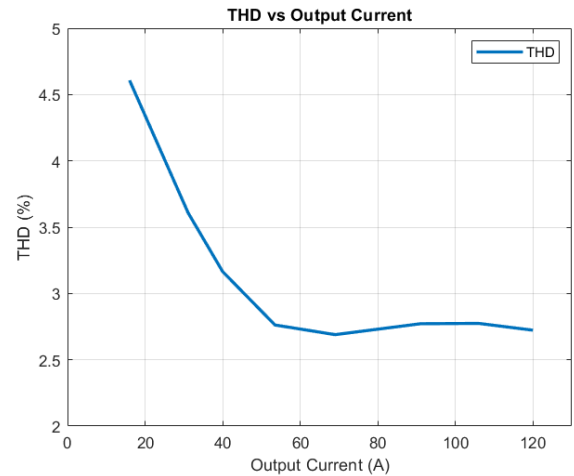


Figure 16. Total harmonic distortion (THD) versus output current at nominal input voltage

Lightning Protection

Lightning protection module is a ruggedized and replaceable module that increases the protection level of battery charger to 20 kA. Lightning protection module itself is IP67 sealed and does not affect the battery charger unit's sealing.

Lightning protection module contains thermally responsive components which will protect the battery charger in case of over-voltage events. Thermally responsive components may over heat and open-circuit when subjected to abnormal over voltage events.

Protection module incorporates LEDs which indicate the health of thermally responsive components. If any of these LEDs are not on Lightning protection module should be replaced.

Connector Configuration



Figure 17. Connector Panel

AC Input Connector (KN1)

Part Numbers (interchangeable):

- Amphenol 97B-4102E-16S-1P
- ITT Cannon CA3102E16S-1P-B-F80

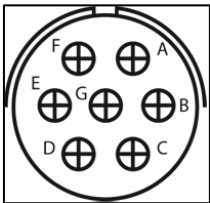


Figure 18. Input Connector View

Pin	Signal Name	Function
A	PHASE A	AC Line Input (PHASE)
B	PHASE A	AC Line Input (PHASE)
C	PHASE B	AC Line Input (PHASE)
D	PHASE B	AC Line Input (PHASE)
E	PHASE C	AC Line Input (PHASE)
F	PHASE C	AC Line Input (PHASE)
G	CHASSIS	AC Line Input (EARTH)

DC Output Connector (KN2)

Part Numbers (interchangeable):

- Amphenol 97B-4102E-32-17S
- ITT Cannon CA3102E32-17S-B-F80

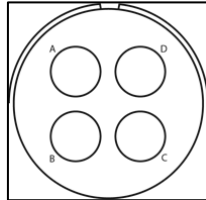


Figure 19. Output Connector View

Pin	Signal Name	Function
A	OUT	DC Output
B	OUT	DC Output
C	OUT_RTN	DC Output Return
D	OUT_RTN	DC Output Return

Signal Connector #1 (KN3)

Part Numbers:

- D38999/20WB35SN

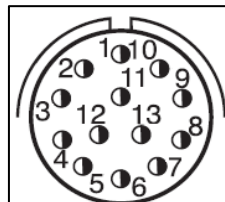


Figure 20. Signal Connector View

Pin	Signal Name	Function
1	DATA+	Factory service input
2	DATA-	Factory service input
3	DATA_RTN	Factory service return signal
4	-	-
5	ID0	Identification input
6	ID1	Identification input
7	ID2	Identification input
8	ID3	Identification input
9	ID_RTN	Identification return signal
10	-	-
11	CS_DATA+	Current share input
12	CS_DATA-	Current share input
13	CS_DATA_RTN	Current share return signal

Signal Connector #2 (KN4)

Part Numbers:

- D38999/20WB35SA

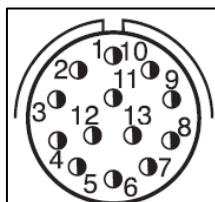


Figure 21. Signal Connector View

Pin	Signal Name	Function
1	DATA+	Factory service input
2	DATA-	Factory service input
3	DATA_RTN	Factory service return signal
4	-	-
5	NTC	Temperature sensor
6	NTC_RTN	Temperature sensor return signal
7	PGOOD	Power good signal
8	PGOOD_RTN	Power good return signal
9	-	-
10	-	-
11	CS_DATA+	Current share input
12	CS_DATA-	Current share input
13	CS_DATA_RTN	Current share return signal

LED Configuration

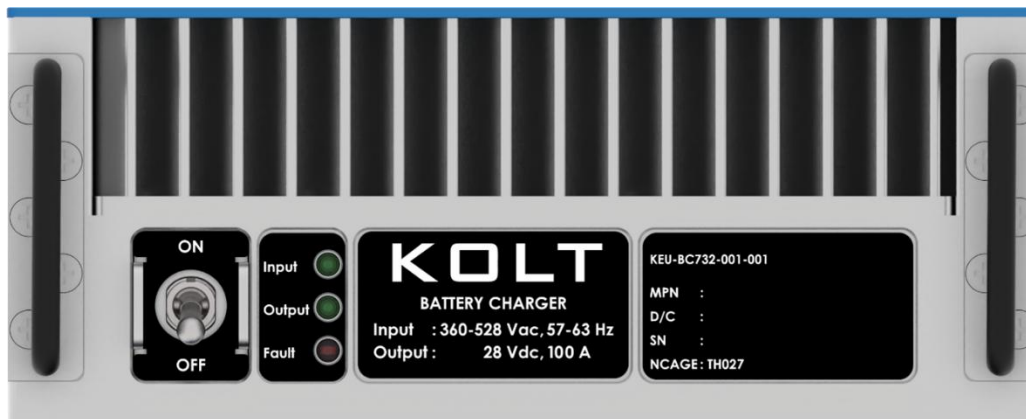


Figure 22. Front Panel

LED Name	Status	Description	Function
Input	Off	AC Input Passive	AC input is below 150 V _{LL,RMS}
	Green	AC Input Active	AC input voltage is within the operating limit (360-528 V _{LL,RMS})
	Red	AC Input Fault	• Input Under Voltage / Over Voltage • Input Over Current • Line Frequency not within limits

LED Name	Status	Description	Function
Output	Off	DC Output Passive	DC output is not active
	Green	DC Output Active	DC output is within the defined limits
	Red	DC Output Fault	• Output Over Voltage / Short Circuit • Output Regulation Error

LED Name	Status	Description	Function
Fault	Off	Device OK	No fault is present
	Red	Device Fault	• Mid-Bus Over Voltage • Temperature • Critical Fault

Label Configuration



Figure 23. Turkish Label Option Front View



Figure 24. Turkish Label Option Back View

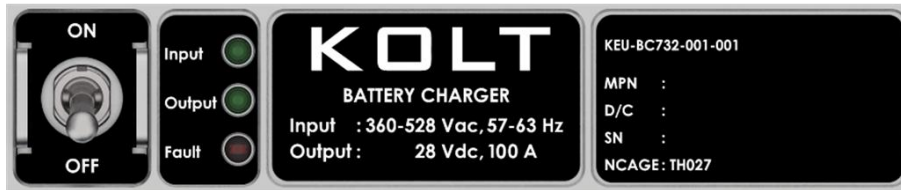


Figure 25. English Label Option Front View



Figure 26. English Label Option Back View

Mechanical Drawings

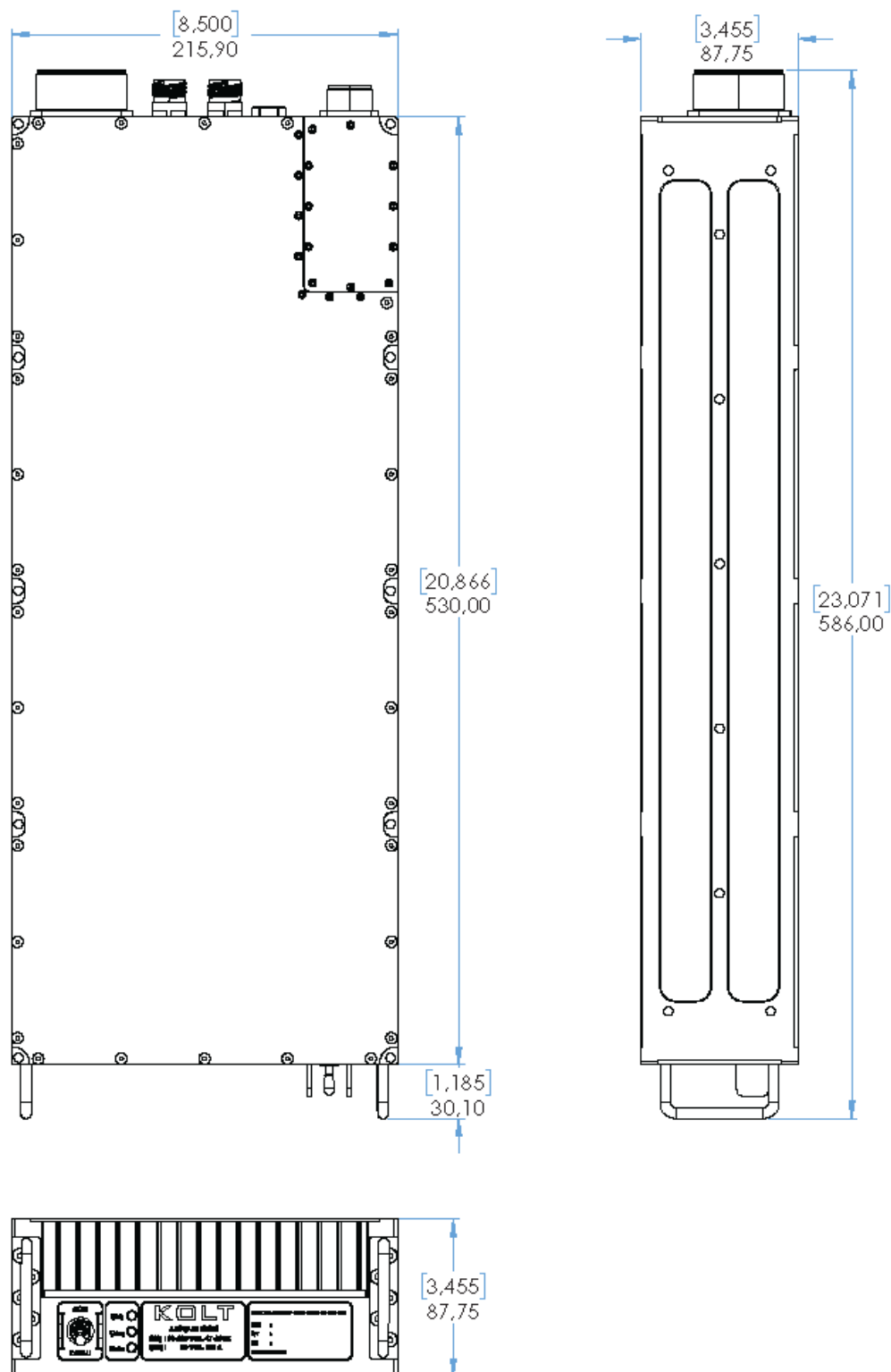


Figure 27. Mechanical Dimensions

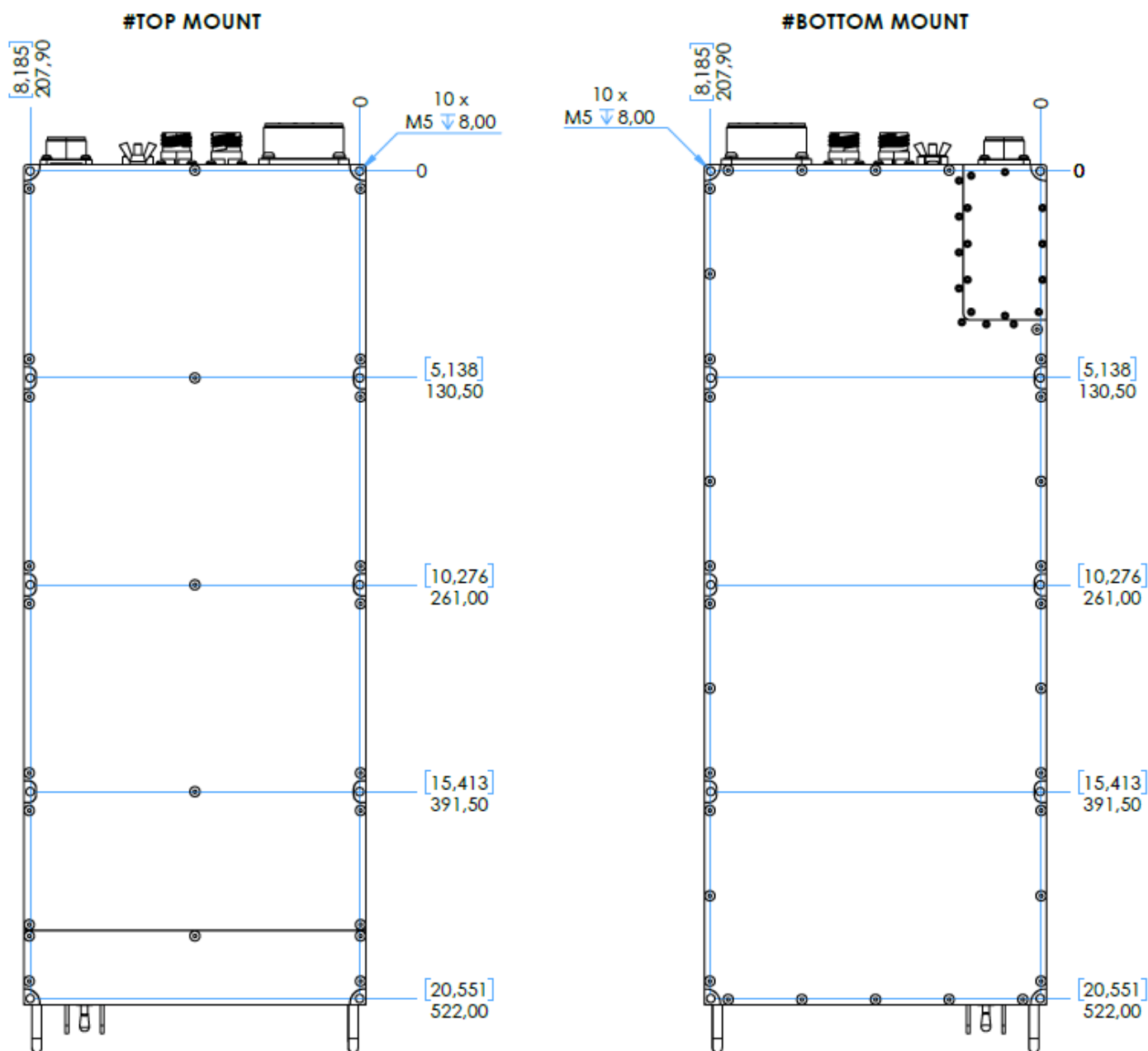


Figure 28. Mounting Details and Mounting Holes Coordinates

Material: Aluminum Alloy 6061-T6

Size: 530.00 x 215.90 x 87.75 mm
(19"/2 form factor, 2U height)

Weight: 13 ± 0.5 kg

Dimensions are in millimeters [inches].

Compliance

Safety (LVD)

- EN IEC 62368-1:2023 (Audio/video, information and communication technology equipment – Safety requirements)
- Class I equipment, protective earth required

For use only in or with complete equipment. The acceptability of the final combination is the responsibility of the manufacturer of the end product.

EMC

Emissions

- EN 55011 / EN 55032 – Conducted and radiated emissions, Class A, industrial environment
- EN 61000-3-2 – Harmonic current emissions, Class A
- EN 61000-3-3 – Voltage fluctuations and flicker

Immunity

- EN 61000-4-2 – ESD immunity
- EN 61000-4-3 – Radiated RF immunity
- EN 61000-4-4 – EFT/Burst immunity
- EN 61000-4-5 – Surge immunity
- EN 61000-4-6 – Conducted RF immunity
- EN 61000-4-8 – Power-frequency magnetic field immunity
- EN 61000-4-11 – Voltage dips and interruptions

Part Ordering Information

Family	Product Variant	Option Variant	Compliance
KEU-BC732	001	-	R: RoHS & REACH

Ordering Number	Color Option	Label Option	RoHS (Note*)
KEU-BC732-001-001	Blue Anodized Coated / MIL-C-5541E White Alodine	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-002	RAL 6014 Yellow Olive	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-003	RAL 9005 Jet Black	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-004	FED-STD-595C 34094 Green 383 Camouflage	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-005	FED-STD-595C 37030 Black Camouflage	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-006	RAL 9016 Traffic White	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-007	RAL 7001 Silver Grey	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-008	FED-STD-595C 30315 Desert Sand Camouflage	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-009	FED-STD-595C 33245 Earth Yellow Camouflage	Turkish	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-010	Blue Anodized Coated / MIL-C-5541E White Alodine	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-011	RAL 6014 Yellow Olive	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-012	RAL 9005 Jet Black	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-013	FED-STD-595C 34094 Green 383 Camouflage	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-014	FED-STD-595C 37030 Black Camouflage	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-015	RAL 9016 Traffic White	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-016	RAL 7001 Silver Grey	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-017	FED-STD-595C 30315 Desert Sand Camouflage	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-018	FED-STD-595C 33245 Earth Yellow Camouflage	English	RoHS 5/6 (Pb above limit)*
KEU-BC732-001-001R	Blue Anodized Coated / MIL-C-5541E White Alodine	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-002R	RAL 6014 Yellow Olive	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-003R	RAL 9005 Jet Black	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-004R	FED-STD-595C 34094 Green 383 Camouflage	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-005R	FED-STD-595C 37030 Black Camouflage	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-006R	RAL 9016 Traffic White	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-007R	RAL 7001 Silver Grey	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-008R	FED-STD-595C 30315 Desert Sand Camouflage	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-009R	FED-STD-595C 33245 Earth Yellow Camouflage	Turkish	RoHS-3 & REACH compliant
KEU-BC732-001-010R	Blue Anodized Coated / MIL-C-5541E White Alodine	English	RoHS-3 & REACH compliant
KEU-BC732-001-011R	RAL 6014 Yellow Olive	English	RoHS-3 & REACH compliant
KEU-BC732-001-012R	RAL 9005 Jet Black	English	RoHS-3 & REACH compliant
KEU-BC732-001-013R	FED-STD-595C 34094 Green 383 Camouflage	English	RoHS-3 & REACH compliant
KEU-BC732-001-014R	FED-STD-595C 37030 Black Camouflage	English	RoHS-3 & REACH compliant
KEU-BC732-001-015R	RAL 9016 Traffic White	English	RoHS-3 & REACH compliant
KEU-BC732-001-016R	RAL 7001 Silver Grey	English	RoHS-3 & REACH compliant
KEU-BC732-001-017R	FED-STD-595C 30315 Desert Sand Camouflage	English	RoHS-3 & REACH compliant
KEU-BC732-001-018R	FED-STD-595C 33245 Earth Yellow Camouflage	English	RoHS-3 & REACH compliant

RoHS & REACH Compliance*

By default, KOLT products are manufactured using SnPb solder for high-reliability applications and therefore are **not** compliant with EU RoHS Directive 2011/65/EU (as amended by (EU) 2015/863). These products meet RoHS requirements for all substances except lead (Pb). **These products are NOT CE marked due to SnPb solder.**

A **lead-free** build that meets RoHS-3 requirements and is designed to be REACH compliant is available by adding the “-R” suffix to the part number. **Only these products are CE marked.**

Revision History

Document Number	Revision	Date	Description	Page Number(s)
109419	01	21.10.2024	Initial Release	-
109419	02	26.03.2025	Second Release	-
109419	03	13.08.2025	Part Number updated.	-
109419	04	07.12.2025	CE marking updated.	-

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